

ASSEMBLY INSTRUCTIONS - CYBERack DLX



1. Unpack the cabinet kit and check that all the items ordered are there. To do so you can refer to the Packing List.



6. Along each side of the profiles insert a M6 CSK screw, as was done at the bottom, and then tighten so as to take up the slack.



2. It is more convenient to do the assembly on a flat work table. If such a table is not available, a level floor will do. Place the bottom end-frame on the floor as shown.



7. Now put the frame assembly horizontally on the floor. Locate the eight heavy M10 CSK bolts with Allen socket heads, and insert through the corner blocks. Tighten each of the four bolts in turn. Repeat for each end frame.



3. Place one of the vertical profiles over each of the four die cast spigots which protrude from the corners of the bottom end frame.

Insert the M6 x 10 CSK screw and tighten just enough to take up the slack.



8. Fix the four screw legs. These can be turned by hand, or you can use a screw driver.



4. Repeat for the other three vertical profiles. In each case insert and tighten the M6 CSK screws along the sides of the vertical profiles.



9. Next insert the horizontal depth channels into the grooves and fasten with the M6 cheese head screws. The profiles have grooves into which nut plates have been pre-loaded in the correct position. Repeat on each side until all 4 pairs of depth channels have been installed. For shorter cabinets 3 pairs are provided.



5. Place the top end frame over the four vertical profiles. Align each profile in turn so that the spigot enters into the matching cavity in the profile. Once all the spigots have been engaged, tap lightly at each corner with a mallet so that the spigots are positioned firmly against the flat surface of the end frames.



10. Ensure that the pair of depth channels with the special bracket, as seen here, are installed at the second position from the top. This is so that the side panels can engage into the fastening brackets.

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11. Install the 19" mounting angles at the front and rear of the cabinet. These can be recessed as required using the elongated grooves in the channels. Note that if the depth channels are correctly positioned, they will align with the fixing holes in the vertical angles.



16. The hinges will have been located at the correct point along each profile. Ensure that they are fully tightened.



12. Once the 2 pairs of 19" angles are installed fully, the frame should appear as seen in this photograph.



17. Align the door so that the hinge pairs on the profiles and the doors are centered as shown. Once the holes are aligned, insert the hinge pin from the top.



13. Place the top cover over the end frame. Joggle it slightly so that it drops fully over the end frame.



18. When all the three hinge pins have been inserted the final outcome will look as seen in this photographs - which shows the hinge pair at the centre of the door. Shut the door and ensure that the locking action takes place smoothly and that the door is perfectly aligned with respect to the vertical profiles and also along the inside of the top cover.



14. Complete installation of the top cover using the four special screws provided.



19. Install the side panels as shown. Place the bottom edge along the bottom end frame so that the two brackets on the side cover align with the matching cut-outs on the bottom frame. Fasten the side panel by slamming it shut.



15. At this point check the profiles at the front and rear. If assembly is done correctly the hinges for the front and rear door, if ordered, will be on your right hand side when facing the frame.



20. The fully assembled cabinet should now appear as seen in this photograph.