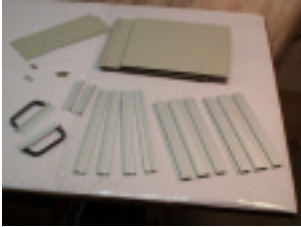


ASSEMBLY INSTRUCTIONS - Series 42 Instrument Cases



1. Unpack the S-42 kit received. Check that all parts have been received by referring to the Packing List.

Seen here are front height profiles with black Pull-out handles attached. These handles are optional and have to be ordered separately.



5. Now attach the second depth extrusion on the opposite side and fix it with the four M4 screws provided, one at each corner. Place the assembly on a flat surface. Make sure that it does not rock and all four corners are stable. Then tighten the screws at all the eight corners.



2. Select the front width profile, the height profile and one side panel. Note that the front width profiles have a groove for locating of the front panels. Assemble in the manner shown using one M4 pan head screw. The dimple in the height profile must locate correctly into the extruded hole in the width profile to prevent rotation. Tighten lightly.



6. Drop the top cover into place, ensuring that the two edges along the depth are located inside the grooves meant for them in the depth extrusion. If the assembly has been done correctly, the four holes in the top cover will match perfectly with the threaded holes in the extrusions. Fix the top cover in place using the four CSK screws provided.



3. Attach the other three width profiles, two at the front and two at the rear, as shown. Tighten lightly. The rear width profiles differ from the front width profiles in that they are provided with screw inserts for fixing of the rear panel.



7. Flip the assembly over as shown in the photograph and install the bottom cover in a similar fashion as the top cover. The bottom cover will have been supplied with the tilt back feet already installed.



4. Slide the blank Front aluminium panels into the grooves in the front width profiles.

The rear profile can be placed directly against the width profile and fastened with the M3 CSK screws provided.



8. Once the assembly has been completed the S42 Instrument case should appear as seen in the photograph alongside. Note that the Pull-out handles may not be present if they had not been ordered.



The close-up photograph alongside shows the location of the grooves