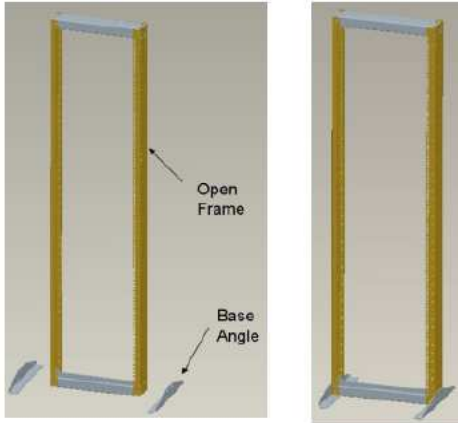


Assembly sequence for PatchRack - Single Frame



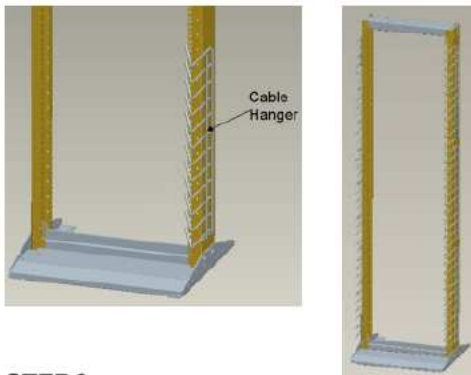
STEP 1

Remove Open Frame Assembly and pair of Base Angles from the cardboard carton. Fix the Base Angles to the Frame with the hardware provided. Use the Box Spanner supplied.



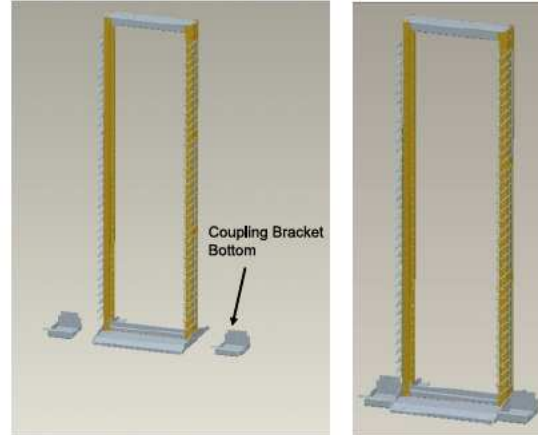
STEP 2

Locate the Base Cover and fix to the Base Angles



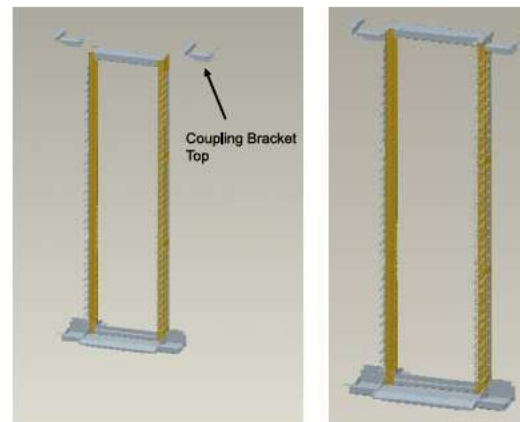
STEP 3

Remove the Cable Hangers from the carton and fix along the sides of the Open Frame as shown.



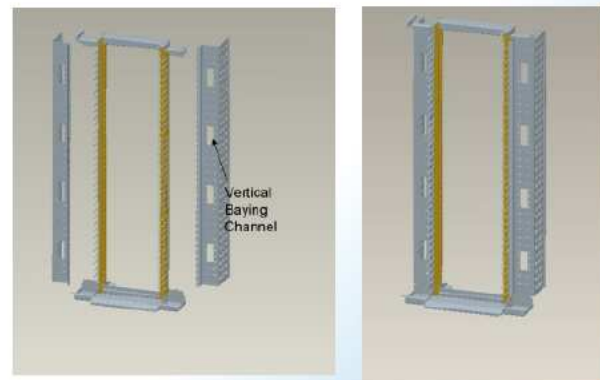
STEP 4

Fix the Coupling Brackets to the Base Frame as shown



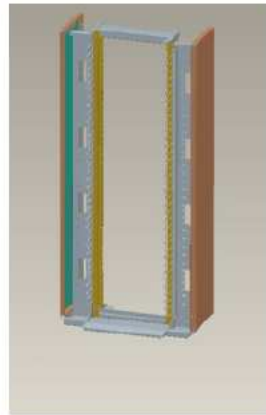
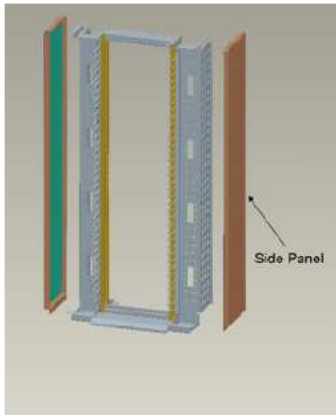
STEP 5

Locate the Top Coupling Brackets and assemble as shown



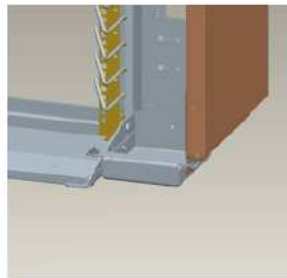
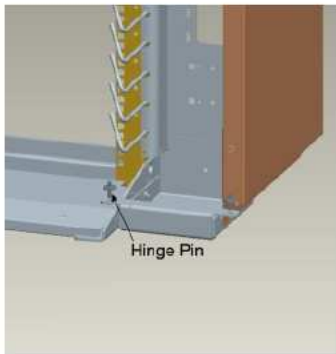
STEP 6

Fix the pair of Vertical Baying Channels along the sides of the Open Frame as shown.



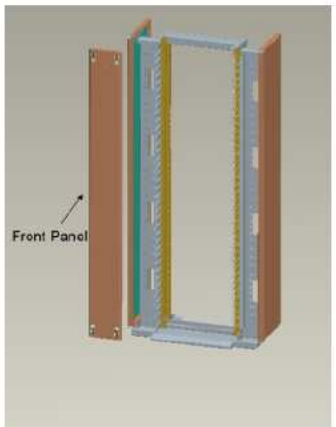
STEP 7

Mount the two Side Panels along the outside of the Vertical Baying Channels



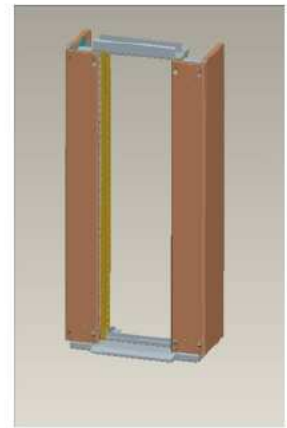
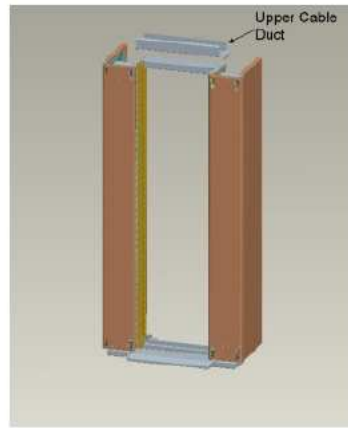
STEP 8

Locate the Hinge Pins and insert them into the pair of holes provided on each of the Bottom Coupling Brackets on either side of the Frame assembly.



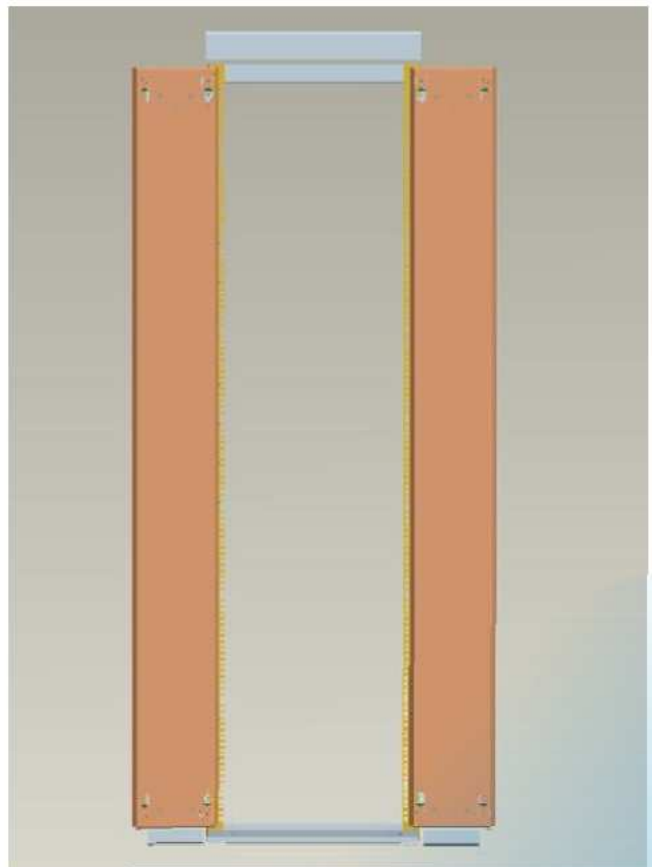
STEP 9

Now fix the Front Panels by engaging them into the Hinge Pins already inserted into the Coupling Brackets. Engage the Slam Latch at the top of the Front Panels into the slots provided in the Top Coupling Brackets.



STEP 10

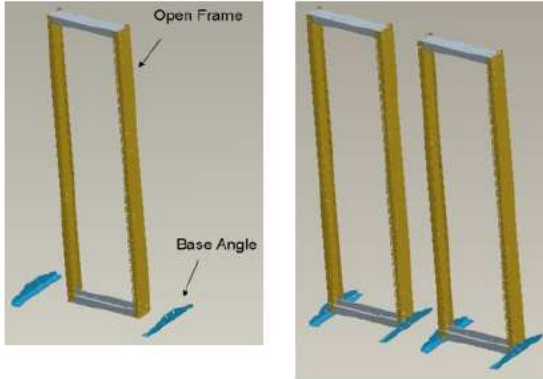
Now fix the Upper Cable Duct as shown along the top of the Frame



STEP 11

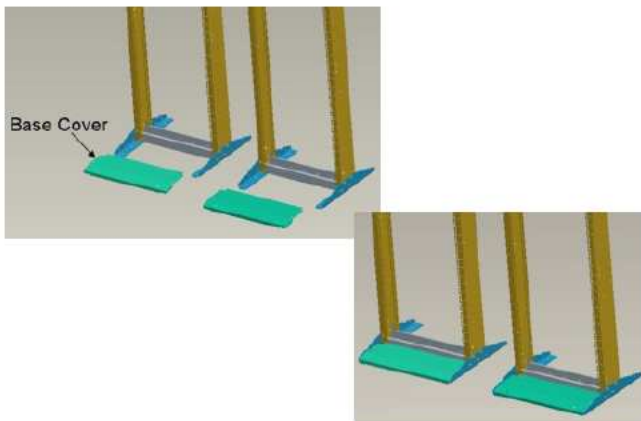
Check that both the Front Panels can be opened freely either towards the LHS or the RHS. The PatchRack assembly is now complete and ready for use.

Assembly sequence for PatchRack - Double Frame



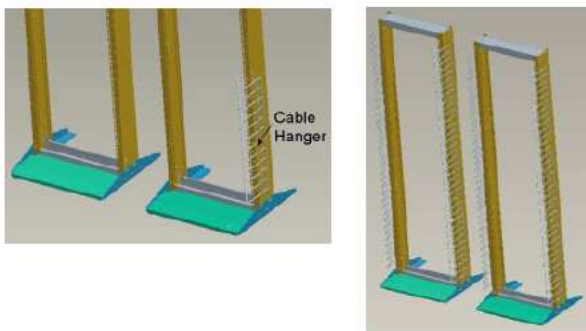
STEP 1

Remove Open Frame Assembly and pair of Base Angles from the cardboard carton. Fix the Base Angles to the Frame with the hardware provided. Use the Box Spanner supplied. Repeat for second Frame.



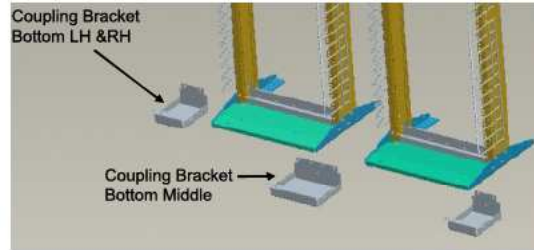
STEP 2

Locate the Base Covers and fix to the Base Angles



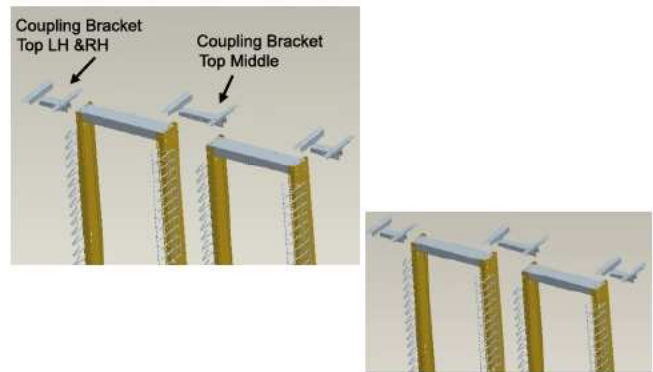
STEP 3

Remove the Cable Hangers from the carton and fix along the sides of the Open Frames as shown



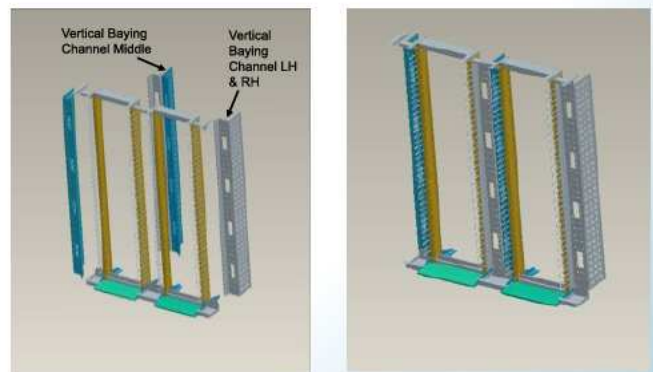
STEP 4

Fix the two types of Bottom Coupling Brackets to the Base Frames as shown



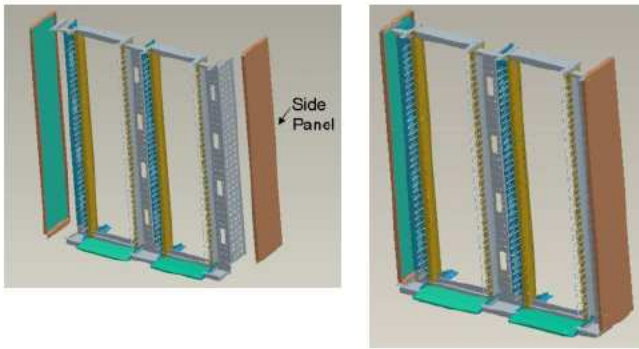
STEP 5

Locate the Top Coupling Brackets and assemble as shown



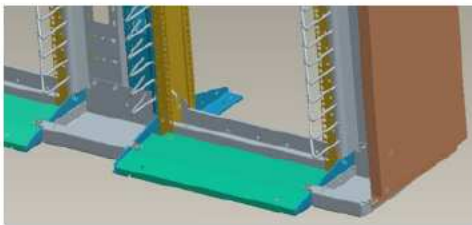
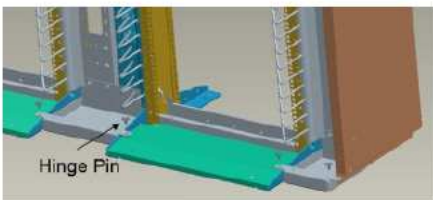
STEP 6

Fix the pair of Vertical Baying Channels along the sides of the Open Frames as shown.



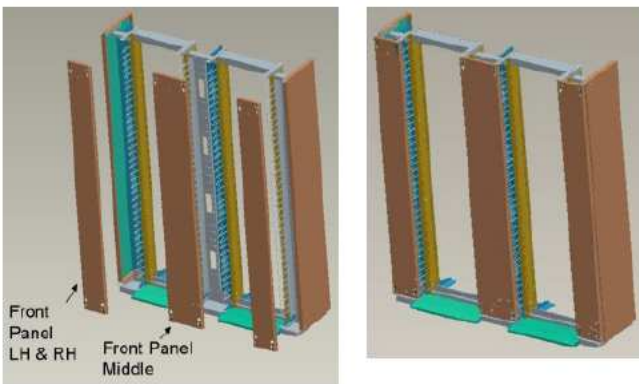
STEP 7

Mount the two Side Panels along the outside of the Vertical Baying Channels on either side



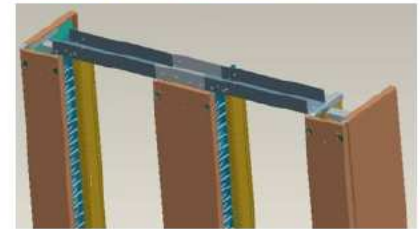
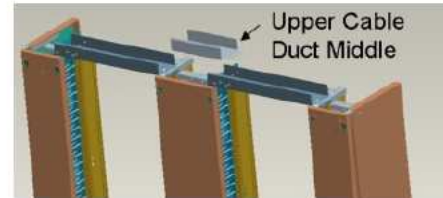
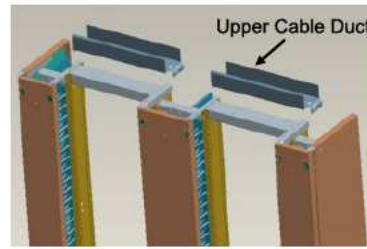
STEP 8

Locate the Hinge Pins and insert them into the pair of holes provided on each of the Bottom Coupling Brackets on either side of the Frame assembly. Repeat for second Frame.



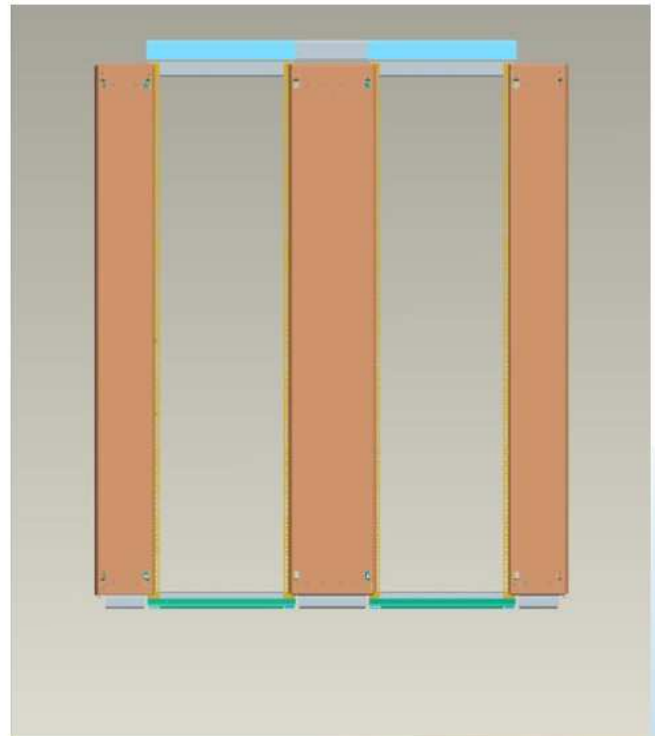
STEP 9

Now fix the Front Panels by engaging them into the Hinge Pins already inserted into the Coupling Brackets. Engage the Slam Latch at the top of the Front Panels into the slots provided in the Top Coupling Brackets.



STEP 10

Now fix the Upper Cable Duct as shown along the top of the Frame



STEP 11

Check that all three Front Panels can swing open freely either towards the LHS or the RHS. The PatchRack assembly is now complete and ready for use.